

**Bell and Howell Spare Parts from MTS**

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<b>Part No.</b>	<b>Description</b>	<b>Location in B&amp;H Manual</b>
BH053014	Envelope opener valve	Fig 12-41
BH053025	Roller assy cam follower	Fig 2-38 & 3-67 & 8-43, 62 & 12-28
BH053210	Table lock handle assy.	Fig 9-21
BH053860	Contact blocks - jam detector	Fig 3-49
BH054110	Knob Adjusting	Fig 6-7
	6 x 9 Chain refurb kit	
	Mastermailer 9x12 chain rebuild kit	
BH054314	Env hold down shaft	Fig 4-24
BH054514	Lever Assy - Cam Follower	Fig 3
BH054611	Envelope sucker holder assembly	Fig 6-18
BH054612	Envelope sucker holder assy R.H.	Fig 6-16
BH054613	Envelope sucker holder assy L.H.	Fig 6-19
BH054619	Kicker assy-env	Fig 6-14
BH054620	Kicker shaft arm assy.	Fig 6-24
BH054663	Blade Assy - Opener	Fig SP12-12
BH054664	Shaft assy sucker tube	Fig SP12-19
BH054667	Pulley Assy - Butterfly	Fig SP12-60
BH054668	Flap detection assy	Fig SP12
BH054669	Idler gear assy	Fig SP12-20
BH054681	Flap opener extension holdown assy	Fig SP12-12
BH054683	Butterfly cable	Fig SP12-11
BH054687	Pully assy with clamp	Fig SP12-8
BH055018	Adjuster	Fig SP1-
BH055019	Cam follower assembly	Fig SP1
BH055020	4-branch upper sucker assembly 3/8"	Fig SP1-
BH055030	Jumbo upper sucker assembly	
BH055104	Adjusting knob assembly	Fig 5-10 & SP3-10
BH055205	Kicker body assy	Fig 8-
BH055411	Guide Assembly	Fig 11-12
BH055412	Guide assy rear	Fig 11-14
BH055727	Red pusher tip with roller	Fig 3
BH056008	Sucker assy	Fig 12-
BH056107	Plate assy top RH	Fig 8-
BH056108	Plate assy guide LH	Fig 8-
BH056114	Plate assy insert	Fig 8-12
BH056115	Stop - Assembly	Fig 8

## Bell and Howell Spare Parts from MTS

BH056363	Gear	Fig 14-22
BH056421	Drip Tray	Fig 2-24 & 3-72
BH056536	Water Brush C5	Fig 2-25
BH056537	Water Brush C4	
BH056546	Slide assy	Fig 2-25
BH056565	Cam Assy Bush	Fig 3-78
BH056657	Post assy stacker guide	Fig 1
BH059110	Bridge	Fig 5-36
BH502097	Spring	Fig 8-32
BH518065	Pins	Fig 9-10 & Fig SP12-3
BH518715	Pin	
BH518716	Roller	
BH518967	Stud Idler Sprocket	Fig 12-49
BH519128	Pins	
BH523850	Guide angle T Nut	Fig 4-62 & 8-13
BH530071	Slide valve	Fig 12-29
BH530170	Pins	
BH530180	Spring - Expansion	Fig 3-71, 8-42, 8-82, 9-9, 10-10, 11-3 & SP12-2
BH530181	Valve Block Springs	Fig 12-26 12-31
BH530250	Roller Cam	Fig 3-82 & 4-51 & 11-31 & 12-23
BH530270	Pin - valve operating link	Fig 3-37 & 4-42 & 11-35 & 12-7, 27, 31 & 16-4
BH530330	Bushing Cam Roller	Fig 3-83 & 8-29 & 10-3, 18 & 11-32 & 12-22
BH532040	Screw table lock RH	Fig 9-20
BH532041	Screw table lock LH	Fig 9-20
BH533560	Spring - Brake Release	Fig 16-8
BH533741	Drum brake 5/8" bore	Fig 16-23
BH534120	Gear - Shaft Drive	Fig 9-2
BH534130	Bracket/shaft idler sprocket	Fig 9-19
BH535010	Manual counter	Fig 1-35
BH535020	Counter Base	Fig 1-34
BH535040	Arm - Counter Trip	Fig 1-39
BH536131	V-blocks	Fig 7-32
BH536160	Spring - Detector Arm	Fig 1-8a & 3-54
BH536170	V-Block screw	Fig 7-33
BH536200	V-Block contact	Fig 7-3
BH536360	Roller jaw opening cam	Fig 3-16 & 8-28, 75
BH536610	Jaw gripper	Fig 3-12 & Fig SP5-11
BH536613	Jaw Pins	Fig SP5-10
BH536621	Detector springs - curly	Fig SP5-8

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BH536622	DD spring	Fig SP5-6
BH536626	Plate - Clamping	Fig SP5-5
BH538763	Pulley main drive 5/8 bore	Fig 16-22
BH538765	Speed adj assy	Fig 16-14
BH540263	Bearing/Uniball	Fig SP1-29
BH541081	Envelope hopper right hand	Fig 6-1
BH541102	Rod - env hopper slide	Fig 1-6 & 6-2
BH541134	Thwart - envelope hopper	Fig 6-28
BH541151	Guide - env hopper	Fig 6-29
BH541152	Envelope entry guide	Fig 6-27
BH541173	Separator env front	Fig 6-11
BH541183	Separator env rear	Fig 6-5
BH542030	Pins for 6x9 rebuild	Fig 9-33
BH542070	Spring - env chain jaw	Fig 1-8, 7-25 & 9-31
BH542071	Spring - env chain jaw high tension	Fig 1-8, 7-25 & 9-31
BH542110	Chain links	Fig 5-5 & SP3-5
BH543010	Stud/ clamp	Fig 4-25
BH543031	Hold Down Guide	Fig 4-23
BH543071	Pin cam follower bracket	Fig 2-50 & 8-3, 46
BH543090	Leaver spring pin	Fig 8-41 & 10-11
BH543130	Flap closure	Fig 8-38
BH545019	Finger assy env enter LH	Fig 3-61
BH545020	Finger env entering RH	Fig 3-60
BH546040	Plunger - Envelope Feed Sucker Plate	Fig 10-17
BH546110	Bar env feed sucker & Vitesse equivalent	Fig 6-17
BH546241	Spring - Env plunger black	Fig 10-14
BH546242	Spring - Env plunger steel	Fig 10-14
BH546470	Pins	Fig 10-39
BH546550	Roller suck bar operator cam	Fig 10-22
BH546570	Pin suck bar oper	Fig 10-24
BH546659	Pin	Fig SP12-56
BH546660	Butterfly Cable Pins	Fig SP12-58
BH546663	Mounting Block	Fig SP12-4
BH546678	Clamp Collar	Fig SP12-21
BH546683	spring pin	Fig SP12-25
BH546693	Cover - Arm support	Fig SP12-7
BH546726	Guide - env hold down	Fig SP12-62
BH547010	Plate lower	Fig 6-21
BH547020	Plate top	Fig 10-6
BH547030	Washer - top plate	Fig 10-7

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BH547040	Clamp flap breaker	Fig 6-22
BH548030	Rubber env flap holder	Fig 3-86
BH548120	Pins	Fig 1-7 & 7-25 & 8-63 & Fig SP12-37
BH548160	Roller cam follower	Fig 2-42
BH548210	Stud - Rocker Arm	Fig 2-49
BH550142	Bar lower sucker	Fig 8-65
BH550221	Yoke & 550222 Lever Assy	Fig SP1-22
BH550226	Adaptor - Ball Joint	Fig SP1-30
BH550228	Spring	Fig SP1-39
BH552031	Kicker Stacker	Fig 8-19
BH553110	Clamp - Shoe holder	Fig 8-40
BH553140	slide jaw opener	Fig 9-16
BH553141	Roller cam	Fig 9-15
BH553142	Jib centre jaw opener	Fig 9-12
BH553143	Holder block	Fig 9-6
BH553145	Holder spring	Fig 9-7
BH553147	Pin - Cam Follower	Fig 9-14
BH553642	Finger jaw opener RH	Fig 10-64
BH553730	Roller Env chain op cam	Fig 10-58 & Fig SP12-48
BH553820	Pin jaw open cam arm roll	Fig 10-57
BH554073	Screw separator - 6:32UNC	Fig 11-21
BH554075	Screw separator - 8:32UNC	Fig 11-21
BH554076	Separator pin springs	Fig 11-21
BH554132	Knob locking - side guide	Fig 6-31 & 11-13
BH554195	Plate	Fig 11-39
BH554196	Tee Plate	Fig 11-39
BH554215	Clamp insert guide	Fig 11-19
BH554216	Key guide plate	Fig 11-18
BH554218	Screw guide locking	Fig 11-17
BH554221	Knob rear guide	Fig 11-15 & SP1-23
BH554222	Nut block	Fig 11-16 & SP1-24
BH555060	Spring - Gripper Jaw	Fig 3-11, 3-87, 4-44, 6-04, 13-17 & SP5-22
BH555130	Z Bar Blocks	Fig 3-6
BH555140	Z Bars	Fig 3-8
BH555141	E-Clips	Fig 3-9
BH555260	Spacer-Rocker Cam Guide	Fig 3-36
BH555381	Rollers	
BH555390	Pins	Fig 3-18 7 4-53
BH555410	1/4"-28 x 7/8" Left Hand Screws	
BH556057	Washer - Spring stop	Fig SP1-38

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BH556066	Long Ski	Fig 5
BH556068	Stop - spring	Fig SP1-37
BH556105	Bracket	Fig 5
BH556106	Brush hold down	Fig 5-31 & SP3-29
BH556107	Bracket	Fig 5
BH556200	Clamp hold down	Fig 5-26
BH557045	Clamp pusher finger shaft	Fig 3-28
BH557047	Spring - Tension	Fig 3-25
BH557091	Red pusher tip	Fig 3
BH557095	Collar - return guide	Fig 3-52
BH557096	Pin	Fig 3-53
BH557107	Clamping Pusher finger Assy (medium)	Fig 3
BH557119	Clamping Pusher finger Assy (long)	Fig 3
BH557130	Screw pusher finger locating	Fig 3-21
BH557145	Shaft pusher finger LH	Fig 3-32
BH557146	Shaft pusher finger RH	Fig 3-20
BH557173	Return guide	Fig 3-56
BH557250	Landing Pads	Fig 3-74
BH557260	Collar 5/16 push finger shaft	Fig 3-29
BH558052	Pusher link 1.3/8"	Fig 5-3 & SP3-3
BH558054	Pusher link 1.1/4"	Fig 5-3 & SP3-3
BH558057	Pusher link 1.5/8"	Fig 5-3 & SP3-3
BH559096	Short Ski	Fig 5-30
BH559165	Stop front angle	Fig 5-8 & SP3-8
BH559721	Separator foot	Fig 7-19
BH560018	Screw cup adj	Fig 12-53
BH560019	Spring - Adj Sucker	Fig 12-52
BH560100	Spring Sucker Bar	
BH560220	Pins	
BH560314	Suckers - Standard Tan x 50	
BH560320	Suckers - Tan Bellows x 50	
BH561103	Pad - Top Guide	Fig 8-9
BH561113	Pad - Top Guide	Fig 8-5
BH561123	Pad spacer RH	Fig 8-8
BH561133	Pad spacer LH	Fig 8-4
BH561153	Stop - insert	Fig 8-14
BH561154	Leg - insert stop	Fig 8-15
BH561173	Knob Stop Block Adjusting	Fig 8-16
BH562011	Arm Jaw Detector Stop	Fig 3-47
BH562060	Jam detector	Fig 3-50

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BH563070	Stud - Main Cam Shaft Ider Sprocket	Fig 13-3
BH563110	Sheave 5/8 bore	Fig 16-18
BH563220	Pin spring	Fig 1-9, 2-31, 3-26, 3-55, 3-68, 8-35 & 13-25
BH563641	Bearing con rod couple	Fig 14-2
BH563650	Bushing Main Drive Coupling	Fig 14-1
BH565140	Moistener gasket	Fig 2-19
BH565472	Brush slide jib	Fig 2-27
BH565473	Stud	Fig 2-37 & 3-70 & 8-44
BH565476	Spring	
BH565478	Pin	Fig 2-35
BH565484	Lever - Moistener Brush	Fig 2-39
BH565522	Grid Drain	Fig 2-21
BH565604	Spring	Fig 3-77
BH565605	Pins for Cam Assy Brush (056565)	Fig 3-79
BH566010	Rear plate	Fig 1-46
BH566021	Plate	Fig 1-21
BH566027	C5 Stacker Plate	Fig 1-21
BH566030	DL Stacker Plate	Fig 1-21
BH566082	Spring Insert	Fig 5-28
BH566232	Hinge stacker	Fig 1-22
BH567120	Jumbo gripper jaw spring	
BH567660	Pin guide post latch	Fig 1-43 & 2-46 & 4-30 & 11-2 & 16-2
BH570050	Pins	Fig 3-19
BH570100	Stroke stop base pin	Fig 8-80
BH596006	Spring Sucker Bar	Fig 5-20, SP3-20
BH597322	E-Ring retaining 1/4"	Fig 8-61 & 9-13
BH597341	3/16" Ring	Fig 3-7, 12-57
BH597552	Washer - Spring	Fig SP1-26
BH597883	Pin gripper jaw spring	Fig 3-10 & Fig SP5-17
MTS	Water Brush Offsets	
	Endfold units	
	Square shaft assembly	
	9x12 Chain rebuild pins	
	Tubes for Upper Sucker Assy	
	Mastermailer Endfold unit	
	6 station 6x9 chain	
	Small black bellows suckers x 50	
	Small blue bellows suckers x 50	
	Jumbo jaw opening assemblies	